

**SOKKIA**

MADE TO FIT YOUR WORLD.

# Robotic Total Station

iX Series



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## iX Series



### The ultimate total station

With the iX-1200/iX-600, you get the efficiency of a single-operator robotic system, the power of long-range reflectorless measurements, and the versatility of Hybrid Positioning™, all in your choice of 1", 3" or 5" iX-1200 models or 2", 3" or 5" iX-600 models.

- 10 Hz update rates for faster more efficient staking
- 150°/sec turning speed for exceptional productivity
- 30% smaller and lighter than any other Sokkia series robotic instrument
- Stay productive, stay confident with UltraTrac™ prism lock technology
- GNSS hybrid ready so you can handle any job site
- Five-year UltraSonic motor warranty

### Ultra powerful

Improved, intelligent Ultrasonic motor control provides smoother operation with less wear and tear. Ideal for survey or vertical construction, the solution is designed to stake or layout more points in less time even in challenging conditions.

### Ultra accurate

UltraTrac™ prism tracking utilizes optical sensing combined with high-speed Ultrasonic motor control. Whether working at a distance or up close, the instrument maintains prism lock making you more productive in any environment.

### Ultra productive

Combine and conquer with our hybrid solutions that utilize both GNSS and robotics so you can capture the shot, regardless of tree cover, loss of line of sight, or hard to reach points. Tackle any project in a fraction of the time.

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- 1 Fast and powerful EDM – 800 m (2,624 ft) non-prism and 6,000 m (19,685 ft) prism range
- 2 Rugged waterproof and dustproof IP65 design
- 3 Bright color touchscreen display for on-board data collection
- 4 Integrated Bluetooth® and advanced LongLink™ communication for up to 500 m (1,640 ft) fully robotic range
- 5 Direct Drive motors with a turning speed of 150° per-second
- 6 Advanced UltraTrac technology
- 7 Raised multi-key functionality
- 8 Add the RC-PR5A remote for up to 600 m (1,968 ft) “single tap” prism re-acquisition

### Increase your return on investment

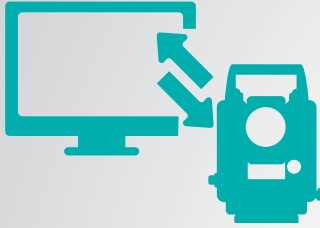
An MEP contractor saved over \$200,000 in labor laying out over 128,000 points for sleeves and inserts over the span of a multiple building project with 109 floors. [HPS Mechanical Case Study](#)

“ The bottom line is that a team equipped with a robotic total station can be five times as fast as team armed only with a set of drawings and a measuring tape. ”

MCAA study

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## iX Series



### Workdays turned into workflows

Bridge the gap between your mobile workforce and office staff with faster, more efficient cloud-based MAGNET® Enterprise services.

- Use the Point Manager plug-in for Revit and AutoCAD for automated point creation
- Secure connectivity to your active job sites as well as heavy machines using Sitelink3D™
- Instant file sharing with both Autodesk® AutoCAD Civil 3D and Bentley MicroStation

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# SOKKIA

sokkia.com

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# iX-1200/600



## Accurate, powerful, and versatile

Built for job site mobility, the flagship iX series Ultrasonic robotic total station enables accurate and productive workflows for highly demanding survey and construction applications. Precisely lay out or survey more points in less time and improve quality and consistency. Easy-to-use digital processes with repeatably accurate results mean less rework and better quality control. The iX series is an all-in-one professional tool for layout, survey and machine guidance.

- Precise positioning with single-person operation
- High-speed advanced Ultrasonic motors
- Easy-to-use with MAGNET or Pocket3D software
- Seamless integration into BIM workflows
- Available in iX-1200 and iX-600 models with multiple accuracy levels
- Three-year instrument and five-year motor warranty
- Ultra-rugged IP65 dust and water resistance

## Specifications

Telescope	
Length	142 mm
Aperture	EDM: 38 mm
Magnification	30x
Image	Erect
Resolving power	2.5"
Field of view	1°30'
Minimum focus	1.3 m (4.3 ft.)
Reticle illumination	5 brightness levels
Angle Measurement	
Horizontal and vertical circles type	Rotary absolute encoder
Detecting	2 sides
Angle Units	Degree/Gon/Mil (selectable)
Minimum Display	
iX 1201/1202/602	0.5" (0.0001 gon/0.002 mil) 1" (0.0002 gon/0.005 mil) (selectable)
iX 1203/603/605	1" (0.0002 gon/0.005 mil) 5" (0.0010 gon/0.02 mil) (selectable)
Angle Accuracy (ISO 17123-3 : 2001)	
iX 1201	1" (0.0003 gon/0.005 mil)
iX 602	2" (0.0006 gon/0.010 mil)
iX 1203/603	3" (0.0003 gon/0.015 mil)
iX 1205/605	5" (0.0003 gon/0.025 mil)
Collimation compensation	On/Off (selectable)
Measuring mode	Horizontal angle: Right/Left (selectable) Vertical angle: Zenith/Horizontal/Horizontal ± 90° /% (selectable)
Tilt Angle Compensation	
Type	Liquid 2-axis tilt sensor
Minimum display	1"
Range of compensation	± 6' (0.0018 gon)
Automatic compensator	On (V and H/V) / Off (selectable)
Tilt offset	Can be changed
Distance Measurement	
Measuring method	Coaxial phase shift measuring system
Signal source	Red laser diode 690 nm Class 3R
<small>(IEC60825-1 Ed. 3.0: 2014/FDA CDRH 21CFR Part1040.10 and 1040.11 (Complies with FDA performance standards for laser products except for deviations pursuant to Laser Notice No.56, dated May 8, 2019.))</small>	
Measuring Range	
Prism-2 X 1*2	iX-1200 series: 1.3 to 6,000 m (19,685 ft.) iX-600 series: 1.3 to 4,000 m (13,123 ft.)
360° Prism ATP1/ATP1S	1.3 to 1,000 m (3,280 ft.)
Prism-5	1.3 to 500 m (1,640 ft.)
Reflective sheet RS90N-K*3	1.3 to 500 m (1,640 ft.)
Reflective sheet RS50N-K*3	1.3 to 300 m (980 ft.)
Reflective sheet RS10N-K*3	1.3 to 100 m (320 ft.)
Reflectorless (White)*2	iX-1200 series: 0.3 to 800 m (2,624 ft.) iX-600 series: 0.3 to 600 m (1,968 ft.)

(Using the following reflective prism/reflective sheet target during normal atmospheric conditions\*\*)

# iX-1200/600

Minimum display	
Fine/Rapid measurement	0.0001 m (0.001 ft./ 1/16 inch) or 0.001 m (0.005 ft./ 1/8 inch)
Tracking measurement	0.001 m (0.005 ft./ 1/8 inch) or 0.01 m (0.1 ft./ 1/2 inch)
Maximum slope prism / reflective sheet	12,000 m
Slope distance	Reflectorless: 1,200 m (3,930 ft.) Prism: 9,600 m (31,490 ft.)
Distance unit	m/ft./US ft./inch (selectable)
Distance accuracy	
Circular or 360° Prism ATP1	iX-1200 series Fine: 1 mm (0.003 ft.) + 2 ppm Rapid: 5 mm (0.0016 ft.) + 2 ppm  iX-600 series Fine: 2 mm (0.006 ft.) + 2 ppm Rapid: 5 mm (0.016 ft.) + 2 ppm
Reflective sheet*3	Fine: 2 mm (0.006 ft.) + 2 ppm Rapid: 5 mm (0.016 ft.) + 2 ppm
Reflectorless (White)*4	Fine: 2 mm (0.006 ft.) + 2 ppm (0.3 to 200 m) 5 mm (0.016 ft.) + 10 ppm (200 to 350 m) 10 mm (0.032 ft.) + 10 ppm (350 to 1000 m)  Rapid: 6 mm (0.020 ft.) + 2 ppm (0.3 to 200 m) 8 mm (0.026 ft.) + 10 ppm (200 to 350 m) 15 mm (0.049 ft.) + 10 ppm (350 to 1000 m)
Measurement mode	Fine measurement (single/repeat/average) Rapid measurement (single/repeat) /Tracking (selectable)
Measuring time	
Fine measurement	1.5 sec + every 0.9 sec.
Rapid measurement	1.3 sec + every 0.6 sec.
Tracking measurement	1.3 sec + every 0.4 sec.
Temperature input range	- 35 to 60°C (in 0.1°C step)/ - 31 to 140°F (in 1°F step)
Pressure input range	500 to 1,400 hPa (in 0.1 hPa step), 375 to 1,050 mm Hg (in 0.1 mm Hg step), 14.8 to 41.3 inch Hg (in 0.01 inch Hg step)
ppm input range	-499 to 499 ppm (in 0.1 ppm step)
Prism constant correction	-99 to 99 mm (in 0.1 mm step) 0 mm fixed for reflectorless measurement
Earth curvature and refraction correction	No/Yes K=0.142 Yes K=0.20 (selectable)
Sea level correction	No/Yes (selectable)

\*1: Slight haze, visibility about 20 km, sunny periods, weak scintillation.  
\*2: No haze, visibility about 40 km, overcast, no scintillation.  
\*3: Figures when the laser beam strikes within 30° of the reflective sheet target.  
\*4: Figures when using Kodak Gray Card White side (reflection factor 90%) and brightness level is less than 5,000 lx (a little cloudy). When performing reflectorless measurement, the possible measurement range and precision will change depending on the target reflection factor, weather conditions and location conditions.

Rotation	
Max revolving speed (turning)	iX-1200: 150 degrees per second iX-600: 85 degrees per second
Max auto tracking speed	iX-1200: 20 degrees per second iX-600: 15 degrees per second
UltraTrac™ tracking range	
Prism-2	iX-1200: 1.3 to 1,000 m (3,280 ft.) iX-600: 1.3 to 800 m (2,624 ft.)
360 degree prism (ATP1)	2 to 600 m (1,960 ft.)
Auto Pointing accuracy	
Standing still at 100 m or less	1.2 mm or better
Standing still greater than 100 m	0.3 mm (0.001ft.) + 9 ppm
Guide light	
Light source	LED (red 626 nm/green 524 nm)
Visible distance	1.3 to 150 m
Visible angle	Right and Left/Upward and Downward: ± 4° (7 m/100 m)
Resolving power at center area (width)	4' (about 0.12 m/100 m)
Brightness	3 levels (bright/normal/dim)
Memory and Data	
Internal memory	1GB
External memory	USB flash memory (up to 32GB)
Visible angle	Asynchronous serial RS232C compatible USB Revision 2.0 (FS) Host (Type A) Client (Type miniB)
LongLink™ Bluetooth® wireless technology	
Transmission method	FHSS
Modulation	GFSK (Gaussian-filtered frequency shift keying)
Frequency band	2.402 to 2.48 GHz
Bluetooth® profile	SPP, DUN
Power class	Class 1
Range	600 m (No obstacles, few vehicles or sources of radio omissions/interference in the near vicinity of the instrument, no rain, while in communication)
Authentication	Yes/No (selectable)
Wi-Fi	
Communication distance	10 m
Access method	Infrastructure mode/ad hoc mode
Frequency range	2,412 to 2,472 MHz (1 to 11ch)
Transmission specification	IEEE802.11b/g/n

# iX-1200/600

## Power supply

Power source	Rechargeable Li-ion battery BDC72
Working duration at 20°C	BDC72: approx. 4 hours BT-73Q (external optional) approx. 6.5 hours
Fine single measurement = every 30 seconds after worked 180 degrees and locking on prism	
Battery state indicator	4 levels
Auto power-off	5 levels (5/10/15/30 min/Not set) (selectable)
External power source	6.7 to 12 V

## Battery (BDC72)

Nominal voltage	7.2 V
Capacity	5,986 mAh
Dimensions (w x d x h)	40 x 70 x 40 mm
Weight	approx. 220 g
Charging time at 25°C	approx. 8 hours for two batteries using CDC77 charger

## Charger (CDC77)

Voltage	AC100 to 240 V
Charging temperature range	0 to 40°C
Storage temperature range	-20 to 65°C
Size (w x d x h)	94 x 102 x 36 mm
Weight	about 250 g

## Operating system

Windows Compact 7

## Display

Color touchscreen 4.3 inch Transmissive TFT VWGA color LCD  
Backlight LED 9 brightness levels  
Touch panel resistance sensitive analog type

## Sensitivity of levels

Circular level	10/2 mm on tribrach 8/2 mm on main unit (optional)
Electronic circular levels	Graphic display range: 6' (inner circle) Digital display range: ± 6' 30"

## Optical plummet

Image	Erect
Magnification	3X
Minimum focus	0.5 m

## Environmental

Operating temperature	Standard models: -20 to 50°C (-4 to 122°F) (no condensation)
Storage temperature	-30 to 60°C (-22 to 140°F) (no condensation)
Dust/Water rating	IP65 (IEC 60529: 2001)
Instrument height	192 mm from tribrach mounting surface
Size with handle (w x d x h)	212 x 172 x 355 mm
Weight (with handle/battery)	5.8 kg

## Certifications and Standards

USA FCC Class A  
Europe R&TTE-Class1  
Europe EMC-ClassB  
Canada ICES -ClassA  
Australia C-Tick N 13813  
Europe WEEE Directive  
Europe Battery Directive  
California Proposition 65  
California Perchlorate Material CR  
TELEC

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